

### INSTALLATION INSTRUCTIONS ADAPTER COUPLINGS

P/N 9942-99-0113-00 ~ 1 1/2" MPT X 1 1/8" OD PE/ALUMINUM LINED TUBE X 1 1/4" FPT  
P/N 9942-99-0114-00 ~ 1 1/2" MPT X 1 1/8" OD PE/ALUMINUM LINED TUBE X 1 1/2" FPT

#### IMPORTANT

##### For use on:

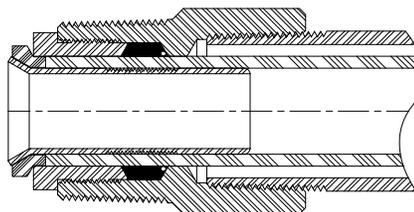
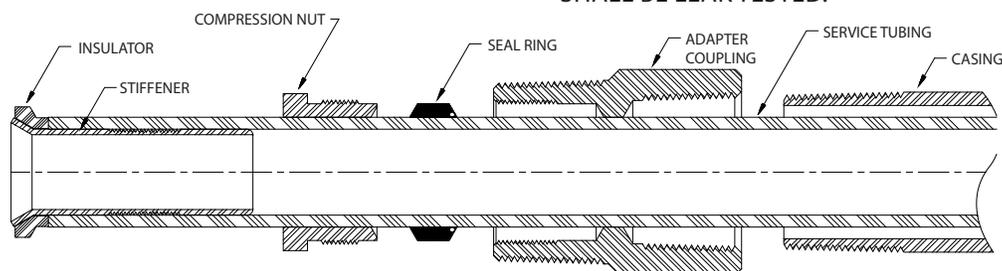
Polyethylene (PE) gas pipe meeting the requirements of ASTM D 2513

**Pressure Rating:** Designed to meet or exceed pressure rating of PE pipe per 49 CFR Part 192 and ASTM D 2513

**Operating Temperature:** -20 to 140° F

**Material:** Carbon Steel

1. CUT PE PIPE ENDS SQUARE, DEBURR INSIDE AND OUTSIDE, CLEAN THOROUGHLY TO ASSURE THERE IS NO DIRT, GREASE, OIL, ETC. ON ASSEMBLY AREA OF PIPE.
2. INSTALL PE TUBING THRU PIPE CASING.
3. REMOVE COMPRESSION NUT AND STIFFENER FROM ADAPTER COUPLING.
4. INSTALL ADAPTER COUPLING TO THE RISER CASING AND TIGHTEN.
5. SLIDE SEAL RING OVER PE PIPE AND INTO THE ADAPTER COUPLING (NOTE: BEAD CHAIN TO FACE ADAPTER COUPLING).
6. PLACE COMPRESSION NUT ONTO SERVICE TUBING.
7. INSERT STIFFENER INTO PE PIPE UNTIL THE TUBING BUTTS AGAINST THE INSULATOR ON THE STIFFENER.
8. PUSH STIFFENER INTO COMPRESSION NUT, THEN PUSH BOTH TOWARDS THE ADAPTER COUPLING.
9. TIGHTEN COMPRESSION NUT UNTIL IT BOTTOMS AGAINST THE FACE OF THE ADAPTER COUPLING.
10. TO ASSURE PROPER ASSEMBLY AND TO COMPLY WITH 49 CFR 192 SUBPART J—TEST REQUIREMENTS, THE JOINT SHALL BE LEAK TESTED.



ECN 2625 REV "F" 08/25/14